

LEONARDO Germany GmbH

#### **International Data Center**

Solution Concept: Toward Predictive Maintenance

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#### • IoT

• Example

- Monitoring and maintenance
- The concept
- Advantage

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#### **INTERNET OF THINGS: IOT**



Interconnected ecosystem of physical devices, embedded with sensors and software.

Communicating and exchanging data seamlessly over networks .

Improve efficiency and add value.

Image credit: news.mit.edu

#### • IOT

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## CURRENT REAL TIME EXAMPLE

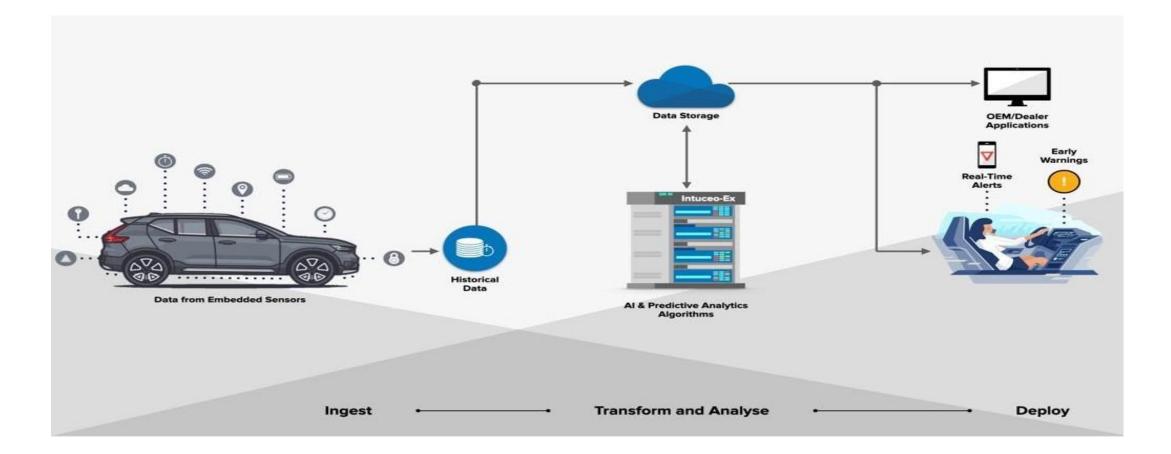


Image credit: Product design and development using Artificial Intelligence (AI) techniques: 10.31224/2958 ER

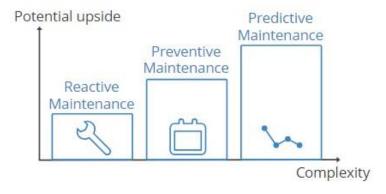
#### • IoT

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# **TYPES OF MAINTENANCE**



#### Reactive Maintenance (hotline, helpdesk, remote check):

Address issues post-failure or open question.

Often involves on-site, immediate response

#### Preventive Maintenance:

Regularly scheduled.

On-site checkups based on experience and expertise



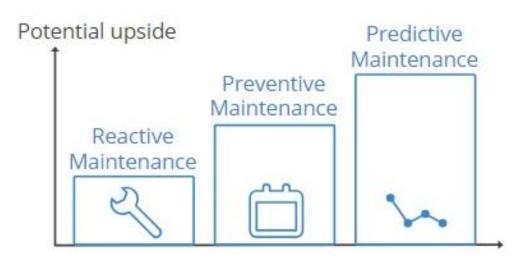
#### Predictive Maintenance 1.0 and 2.0:

Utilizes set rules and thresholds for alerts. Part of the RAVIS approach

Predictive Maintenance 3.0 and 4.0: DATACENTER

Image credit: https://www.csselectronics.com/

# TYPES OF MAINTENANCE



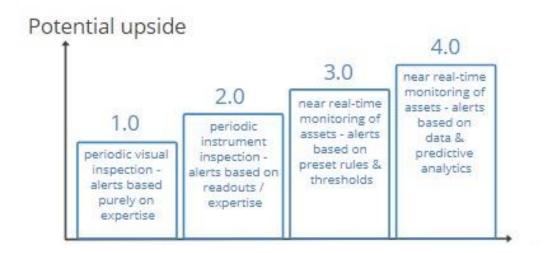




Image credit: https://www.csselectronics.com/

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# PREDICTIVE MAINTENANCE

Centralizing the data

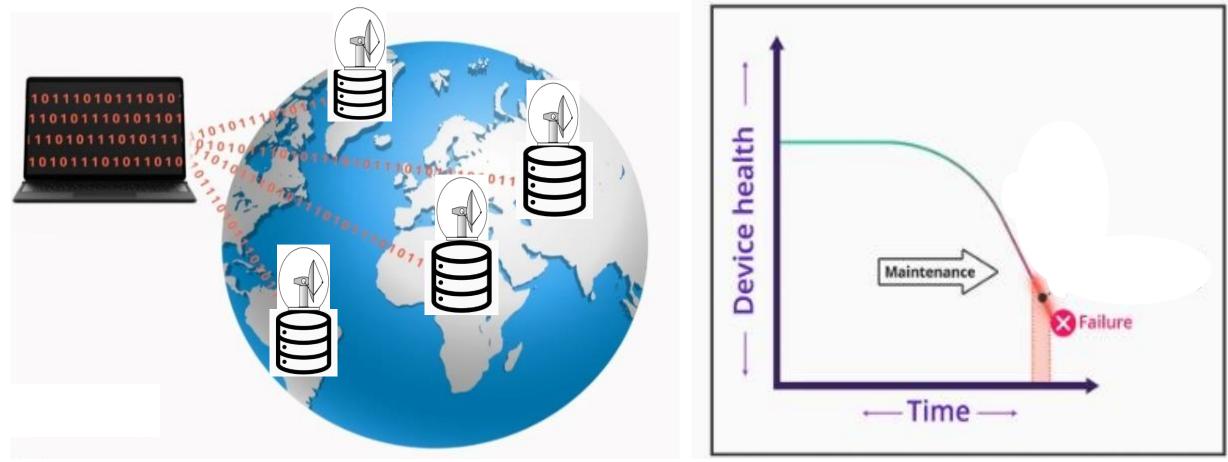


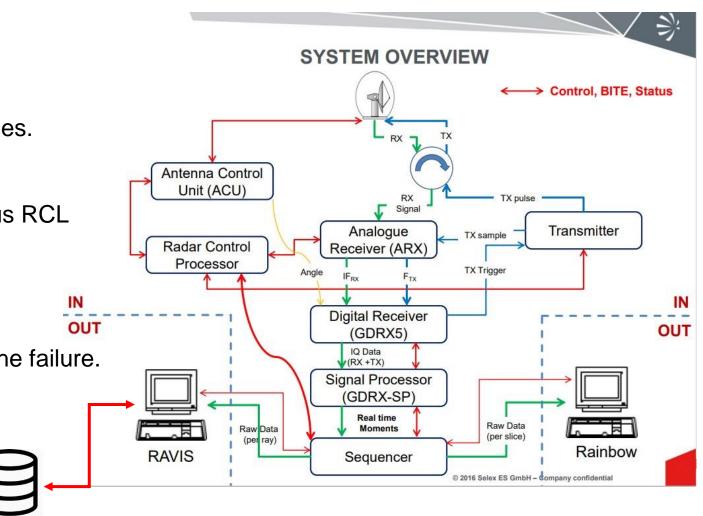
Image credit: https://www.csselectronics.com/

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## **Back to Radars/Lidars**

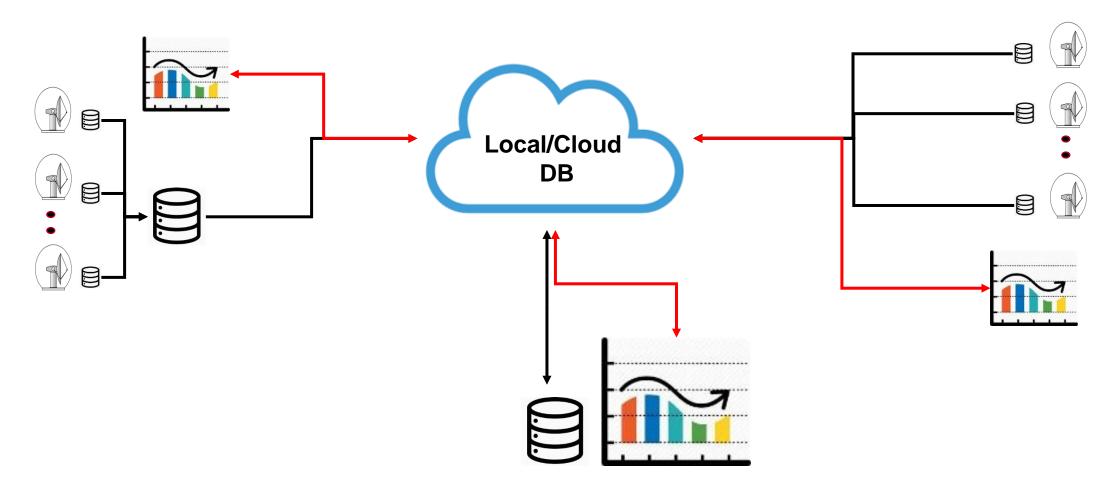
Features which already used in

- for Monitoring and Control activities.
- Supplies real-time data for various RCL states of different radar system subsystems.
- Identify the underlying cause of the failure.



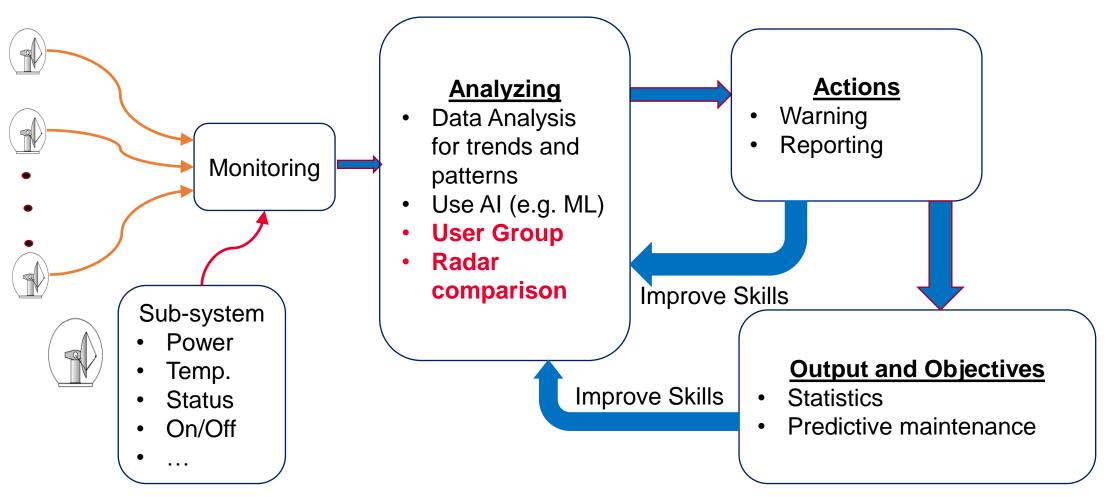
# TO THE DATA

**Data Center** 

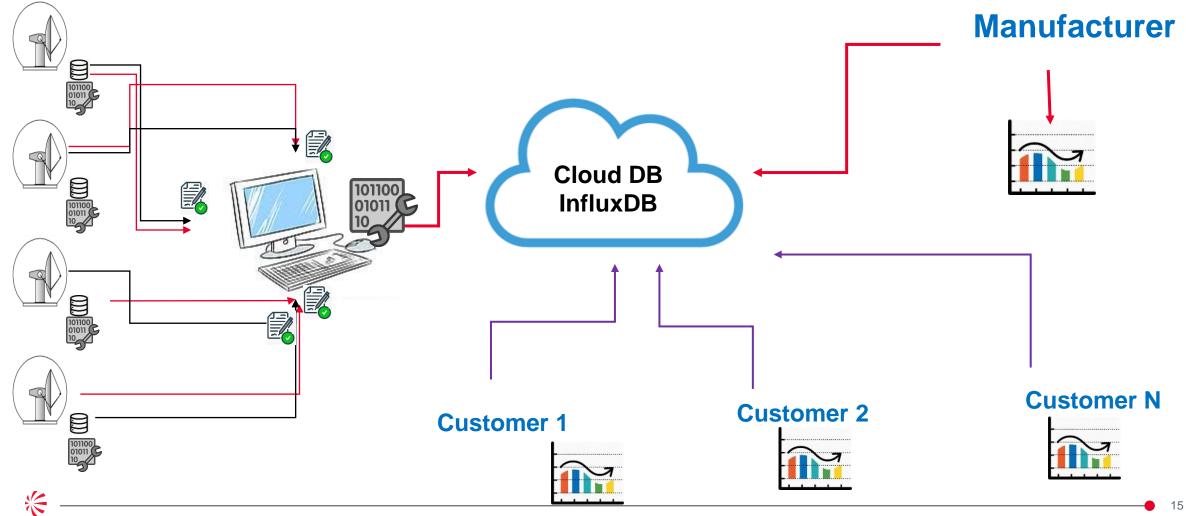


# WORKING SCENARIO

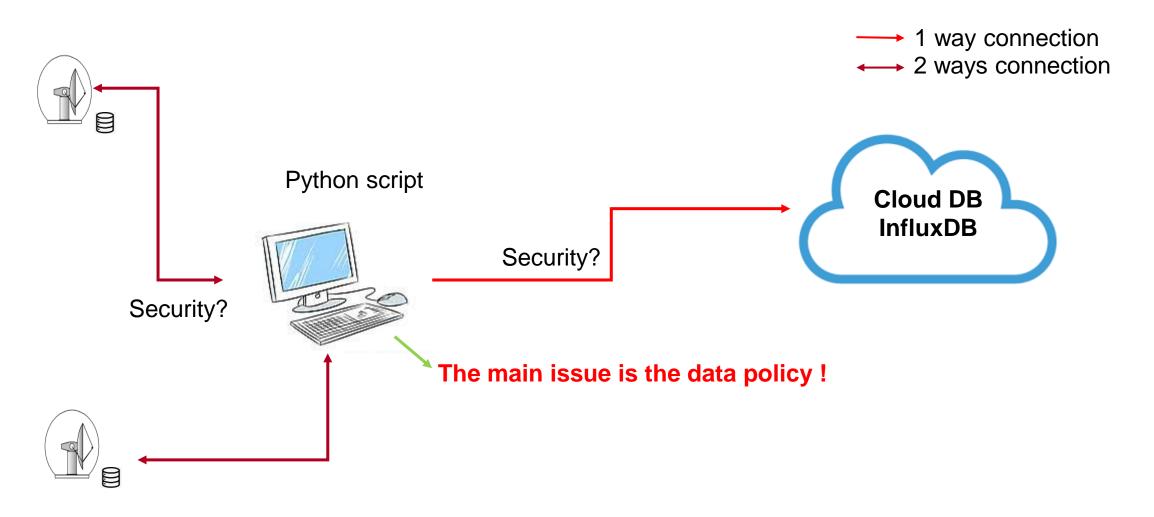
**Data Center** 



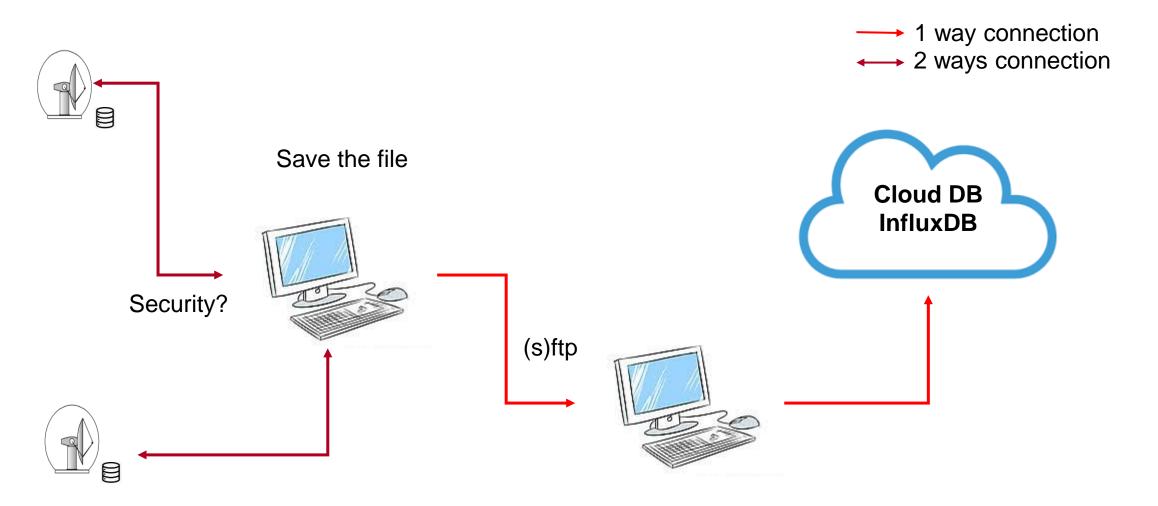
## **REAL TIME CONNECTION**



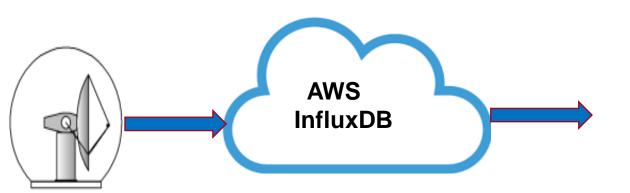
#### **REAL TIME CONNECTION**



#### **ALTERNATIVE CONNECTION**



## THEN WHAT WE DO NOW : USING GRAFANA TO DISPLAY ALL BITE DATA



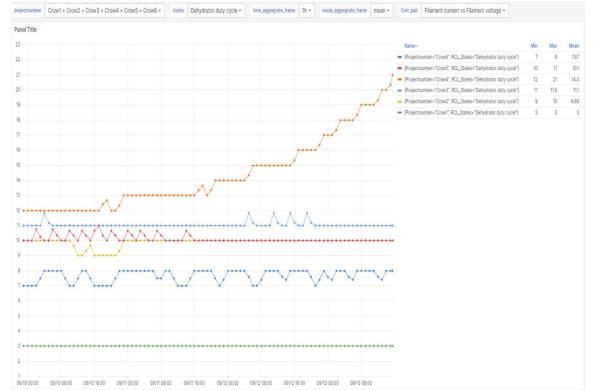




# WHAT IS PREDICTIVE MAINTENANCE (3.0 AND 4.0)? = DATA-DRIVEN

#### **Few Recent Real Case**

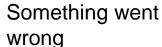




#### Window of time before customer getting notifications

Working Fine



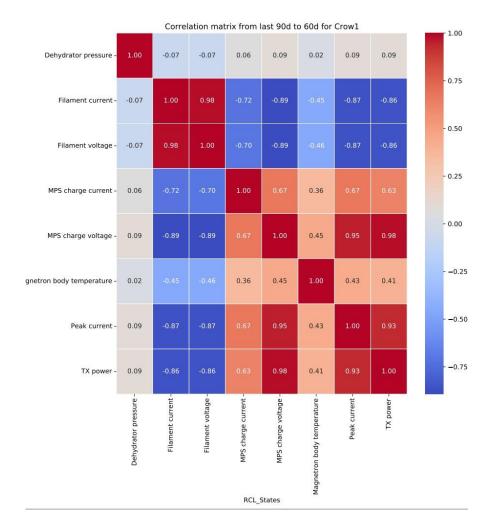




May be we can inform and warn customer to check, or replace later

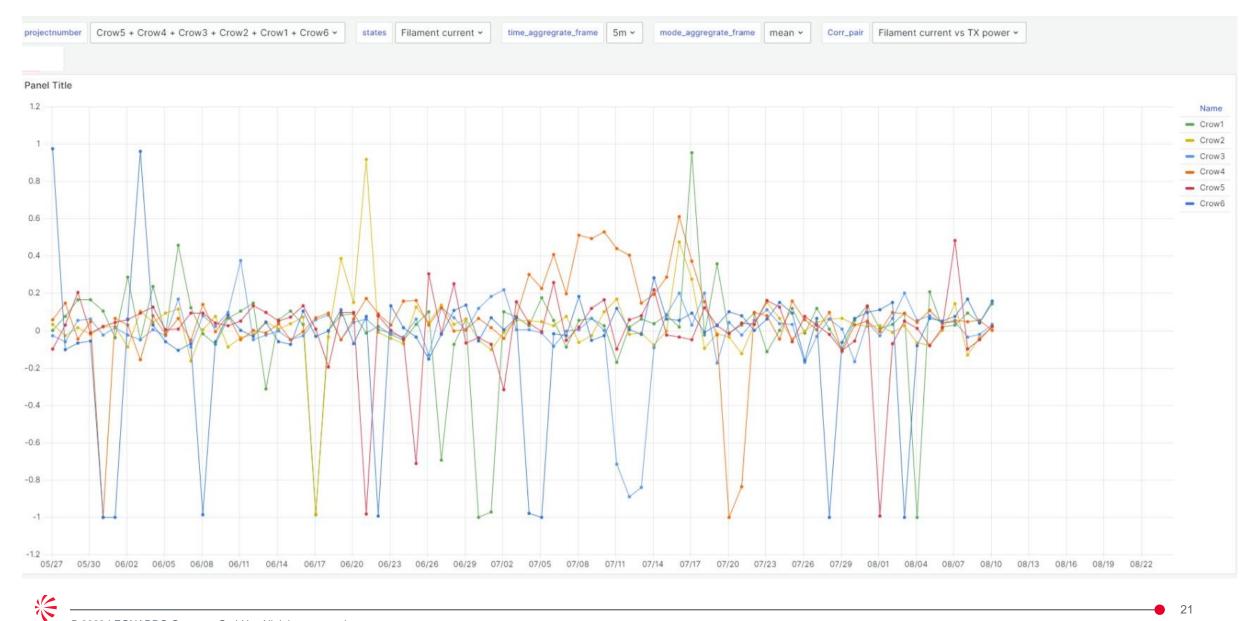
# Statistics of different parameters

#### **Correlation matrix**



			Correlation matrix from last 90d to 60d for Crow2										
	Dehydrator pressure -	1.00	-0.11	-0.11	0.11	0.11	0.12	0.11	0.11				
	Filament current -	-0.11	1.00	0.99	-0.95	-1.00	-0.98	-0.99	-0.98			- 0.75 - 0.50	
	Filament voltage -	-0.11	0.99	1.00	-0.95	-1.00	-0.97	-0.98	-0.98				
tates	MPS charge current -	0.11	-0.95	-0.95	1.00	0.96	0.94	0.94	0.95			- 0.25	
RCL_States	MPS charge voltage -	0.11	-1.00	-1.00	0.96	1.00	0.98	0.99	0.98			0.00	
м	agnetron body temperature -	0.12	-0.98	-0.97	0.94	0.98	1.00	0.97	0.96			-0.25	
	Peak current -	0.11	-0.99	-0.98	0.94	0.99	0.97	1.00	0.97			-0.50	
	TX power -	0.11	-0.98	-0.98	0.95	0.98	0.96	0.97	1.00			-0.75	
		Dehydrator pressure -	Filament current -	Filament voltage -	MPS charge current -	MPS charge voltage	Magnetron body temperature -	Peak current -	TX power -				

## Statistics of different parameters



# Machine learning, prediction, and real-time alert notification



Model to forecast time series data

Prophet Model Developed by Facebook

# Alert rule Labels Severity=warning Notification policy Email

These alerts can serve as a simple data-driven predictive maintenance 3.0

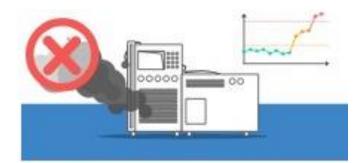
Parrot\_Magentron temperature

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# STEPS OF DATA DRIVEN PREDICTIVE MAINTENANCE 4.0

- Data Collection
- Feature Engineering
- Machine learning Models
- Interpretation and improvement
- Predict the failure's time window predictive maintenance 4.0
- Estimate the remaining useful time of machine predictive maintenance 4.0

#### **ADVANTAGES**



Reduced asset downtime

Maintenance & parts optimization



#### Extend remaining useful life

Maintenance can be scheduled to prevent unplanned downtime

Ensures Consistent operational efficiency.

Replacements are on hand when needed

Avoids last-minute rush and potential error

Optimizes the use of assets

Operates efficiently for a longer time extending their useful lifespan

Image credit: https://www.csselectronics.com/

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#### Thank you

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